

IN THE CLAIMS

This listing of claims replaces all prior listings and versions of the claims in the present application.

Listing of Claims:

Claim 1 (Currently Amended): ~~Backrest A backrest~~ for a chair, which is formed as comprises:

a frame (1) with a membrane clamped in it therein, the frame (1) comprising two lateral, essentially vertically running side parts (2, 3) and two essentially horizontally running upper and lower cross-pieces (4, 5), connecting the side parts (2, 3), and the upper cross-piece (5) interconnecting the two side parts (2, 3) at their upper ends thereof, and the lower cross-piece (4) interconnecting the two side parts (2, 3) in the region of the user's lumbar spine, and the frame (1) being suspended in the middle of the lower cross-piece (4) on a backrest support (6) comprising two first and second legs (7, 8) running extending under the seat, characterized in that wherein:

- the backrest support (6) is connected to the frame (1) in one piece,
- the frame (1) and the backrest support (6) connected to it thereto in one piece comprises an injection moulding molding made of a glass fibre reinforced glass-fiber-reinforced polyamide resin, preferably a polyarylamide,
the moulding molding is hollow apart from the central region of the upper cross-piece (5) and the two first and second legs (7, 8) of the backrest support (6), and
 - the two first and second legs (7, 8) of the backrest support (6) run together in a connecting piece (18), and the connecting piece (18) runs smoothly and uninterruptedly into the lower cross-piece (4) of the frame (1).

Claim 2 (Currently Amended): Backrest A backrest according to Claim 1,
~~characterized in that wherein~~ on the two legs (7, 8) of the backrest support (6) there is
respectively provided a ~~moulded-on~~ molded-on bearing block (9, 10) for the mounting of the
~~a seat panel of the chair~~, and in ~~the a~~ front region recesses (22) for receiving fittings (11, 12)
for the connection to the tilting mechanism, and in ~~that wherein~~ a fitting (13) which can be
~~fastened by screws, is fastenable~~ with a bearing (14) for receiving a neck support (15), is
provided in ~~the a middle portion~~ of the upper cross-piece (5).

Claim 3 (Currently Amended): Backrest A backrest according to Claim 1,
~~characterized in that which comprises~~ strip holders (16, 17) in which a band can be fastened
is fastenable[[,]] for supporting the lordosis of the user's lumbar spine, are provided on the
two side parts (2, 3) of the frame (1)[[,]] at ~~the a~~ height of the lower cross-piece (4).

Claim 4 (Currently Amended): Backrest A backrest according to Claim 2,
~~characterized in that wherein~~ in the bearing (14) at the fitting (13) on the upper cross-piece,
(5) there is an extendable sleeve is pivotably mounted a sleeve (19), in which a bar, (20) on
which ~~the a~~ supporting plate (21) of the head cushion of the neck support (15) is fastened, is
provided in ~~an extractable manner~~.

Claim 5 (Currently Amended): Method A method for producing a backrest
according to Claim 1, ~~characterized in that which comprises~~ producing the moulding is
produced molding by ~~the a~~ gas injection technique (GIT).